



網路使用說明

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安全說明

警告、注意、重要事項及附註

 **警告**
請務必小心遵守以免身體嚴重受傷。

 **注意**
請務必小心遵守以免身體受傷。

 **重要事項**
請務必遵守以免損害您的設備。

附註
包含有關印表機操作的重要資訊及實用小祕訣。

第 1 章

前言

關於您的印表機

印表機具有一個內建的乙太網路界面，可在任何地方使用 10Base-T、100Base-TX 和 1000Base-T 乙太網路與網路連線。內建的乙太網路界面在本手冊中也稱為網路界面，在連接至網路上時，它會自動選擇正確的連線標準。此外，它還可自動選擇適合的網路通訊協定。

因為網路界面支援多種通訊協定，並可自動偵測您網路上的通訊協定，因此您可以從 Microsoft® Windows® 和 Apple® Macintosh® 應用程式中進行列印。

使用 Software Disc 輕鬆設定要在 TCP/IP 網路上使用的網路界面，並安裝印表機驅動程式。您可以立刻於 TCP/IP 網路上使用印表機。

如果您想設定像是 TCP/IP、WSD、LLTD、IPP/IPPS、UPnP、Bonjour、MS Network 及 SNMP 之類的網路界面通訊協定，可使用產品所提供的設定工具程式 EpsonNet Config，快速而輕易地設定網路界面，以使用這些通訊協定。

附註：

EpsonNet Config 工具程式可設定網路界面，僅與您網路上存在的通訊協定相配合運作。這並不表示您可以在您的網路或作業系統上使用上述所有通訊協定。網路界面可使用的通訊協定依作業系統及網路設定的不同而有所變化。

關於本使用說明

本網路使用說明包含關於在網路上使用網路界面的相關資訊，其中包括：如何設定網路界面、安裝設定軟體，以及修改您印表機及電腦的網路設定之相關說明。

若想獲得關於印表機的資訊，請參考進階使用說明。

附註：

- ❑ 若想瀏覽線上使用說明，您必須於電腦中安裝 Adobe Reader 或 Adobe Acrobat Reader。
- ❑ 本使用說明是為網路系統管理員所編寫，其中所含的許多步驟皆需要詳細的網路知識及系統管理員權限。

- ❑ 「網路管理員」指的是負責維護網路的人。在本使用說明中，「Administrator」與「Supervisor」均為管理員。
- ❑ 本使用說明中的「網路界面」指的是印表機內建的乙太網路界面。
- ❑ 在本使用說明中某些螢幕擷取圖片所列出的印表機名稱，可能會與您的印表機有所不同，但此差異不影響操作指示。
- ❑ 所支援的作業系統依印表機機型而有不同。請參考您印表機的進階使用說明，以瞭解所支援的作業系統。

作業環境

網路界面支援下列環境。

雷射印表機

作業系統	通訊協定	IPv4	IPv6
Windows 8	TCP/IP (標準 TCP/IP 連接埠)	支援	支援
Windows 7 Windows Vista Windows Server 2012 Windows Server 2008	TCP/IP (EpsonNet Print 連接埠)	支援	不支援
Windows XP (Home、Professional)	TCP/IP (標準 TCP/IP 連接埠)	支援	不支援
Windows Server 2003	TCP/IP (EpsonNet Print 連接埠)	支援	不支援
Mac OS X 10.7 Mac OS X 10.6 Mac OS X 10.5	Bonjour	支援	支援

網路界面的特性

- ❑ 使用內建乙太網路界面連接您的 Epson 印表機，在本使用說明中我們稱為「網路界面」。
- ❑ 支援多種通訊協定，如 TCP/IP、WSD、LLTD、IPP/IPPS、UPnP、Bonjour、MS Network 及 SNMP。

- ❑ 支援 10Base-T、100Base-TX 和 1000Base-T 乙太網路。
- ❑ 支援 Mac OS X 10.5 或以上版本的「Bonjour」。
- ❑ 透過過濾用戶端電腦的 IP 位址，提供存取控制印表機的能力。
- ❑ 支援 IPP 和 HTTPS 通訊協定適用的 SSL (Secure Sockets Layer)。
- ❑ 支援 IPsec。
- ❑ 支援 IEEE 802.1x。
- ❑ 支援 EpsonNet Config with Web browser，允許使用網路瀏覽器設定及監控您的印表機。

網路界面操作

狀態燈號

指示燈號可為您提供網路界面操作的重要資訊。

雷射印表機

狀態燈號	數據燈號	網路狀態
熄滅	綠色	就緒 (10 M link)
熄滅	綠色 (閃爍)	接收封包 (10 M link)
橙色	綠色	就緒 (100 M link)
橙色	綠色 (閃爍)	接收封包 (100 M link)
綠色	綠色	就緒 (1000 M link)
綠色	綠色 (閃爍)	接收封包 (1000 M link)
熄滅	熄滅	深度睡眠模式 / 關機模式
綠色	熄滅	超省電模式 (1000 M link)

網路連接器

RJ-45 型連接器：此連接器是用來連接乙太網路連接線至網路。您可在 10Base-T、100Base-TX 和 1000Base-T 乙太網路上使用這條連接線。



重要事項：

您必須使用下列遮蔽式雙絞線將網路界面連接至網路上。

- ❑ 在 10Base-T 或 100Base-TX 連線上使用 Category-5 或更高等級
- ❑ 1000Base-T 連線上使用 Category-6 或更高等級

關於軟體

印表機內附的 Software Disc 包含下列網路軟體。

附註：

所提供的軟體依您的印表機機型而有不同。

- ❑ EpsonNet Config for Windows 是供 Windows 系統管理員使用的設定工具，可讓您為網路界面設定各種不同的通訊協定，包括 TCP/IP、MS Network、IPP 及 SNMP。請參考第36頁 “EpsonNet Config for Windows”。
- ❑ EpsonNet Config for Macintosh 是供 Macintosh 系統管理員使用的設定工具，可讓您為網路界面設定 TCP/IP 及 IPP。請參考第37頁 “EpsonNet Config for Macintosh”。
- ❑ EpsonNet Config with Web Browser 是供系統管理員使用的 Web 設定工具，可讓您為網路界面設定 TCP/IP、MS Network、IPP 及 SNMP。請參考第38頁 “EpsonNet Config with Web Browser”。
- ❑ EpsonNet Print 是一種在 TCP/IP 網路上提供 Epson 印表機點對點列印的工具程式。請參考第42頁 “EpsonNet Print”。

第 2 章

如何使用

概要

本節說明如何設定於網路上使用的網路界面之一般程序。

1. 檢查網路界面操作。

檢查網路界面的功能及操作，例如狀態燈號及 RJ-45 型連接器。詳細說明，請參考第10頁“網路界面操作”。

2. 選擇一種列印方法。

選擇一種適合您網路環境及作業系統의 列印方法。若您不確定，請參考第13頁“從 Windows 進行列印”或第13頁“從 Macintosh 進行列印”以瞭解詳情。

3. 在您的電腦上安裝必要的元件。

請確定電腦上已安裝必要的元件 (例如：TCP/IP)，並已設定電腦的網路設定 (例如：IP 位址、子網路遮罩等)。詳細說明，請參考第14頁“關於在您的電腦上安裝元件”。

4. 將網路界面連接至網路上。

將網路界面連接至網路上。詳細說明，請參考第19頁“將網路界面連接至網路上”。

5. 設定網路界面並安裝印表機驅動程式。

詳細說明，請參考第20頁“設定網路界面 (Windows 使用者適用)”或第20頁“設定網路界面 (Macintosh 使用者適用)”。

6. 如有需要，請使用 EpsonNet Config 設定網路界面的網路設定值。

使用 EpsonNet Config 設定網路界面。Windows 使用者請參考第36頁“關於 EpsonNet Config”。Macintosh 使用者請參考第37頁“關於 EpsonNet Config”。

選擇一種列印方法

從 Windows 進行列印

請檢查您的網路上是否有 Windows 8/7/Vista/XP/Server 2008/Server 2003 列印伺服器，並使用下列建議事項。

附註：

在此僅介紹建議的列印方法。請參考 第13頁 “列印方法的功能” 以瞭解其他方法。

若沒有 Windows 8/7/Vista/XP/Server 2012/Server 2008/Server 2003 列印伺服器

我們建議進行 TCP/IP 列印。請參考 第22頁 “Windows 8/7/Vista/Server 2012/Server 2008” 、第26頁 “Windows XP” 或 第30頁 “Windows Server 2003” 。

若有 Windows 8/7/Vista/XP/Server 2012/Server 2008/Server 2003 列印伺服器

在伺服器上，設定要連接的印表機，並將其轉為共享印表機。然後用戶端就可以使用此共享印表機進行列印。

從 Macintosh 進行列印

Mac OS X 10.5 或以上版本

- Bonjour

列印方法的功能

本節說明您所能選擇的列印方法之各項功能。

TCP/IP 列印

優點

- 不需以電腦做為網路界面。
- 在 Windows 8/7/Vista/XP/Server 2008/Server 2003 上不需要特殊工具程式。
- 您可使用 EPSON 印表機監控程式查看印表機狀態。

- ❑ 您可透過路由器進行列印。

缺點

- ❑ 您必須設定 TCP/IP。

網路列印

優點

- ❑ 您可使用網路上的印表機進行列印。

缺點

- ❑ 無法使用 EPSON 印表機監控程式。
- ❑ 需要 TCP/IP 及 DNS 設定。
- ❑ 在 Windows 8/7/Vista/XP/Server 2012/Server 2008/Server 2003 上，您無法共用網路印表機。

在您的電腦上安裝元件

關於在您的電腦上安裝元件

在設定網路界面及從電腦列印之前，您必須安裝必要元件 (例如：TCP/IP)，然後依據您所想要使用的列印方法，為您的電腦指定位址及子網路遮罩。請參考本章中適合您作業系統的說明。

附註：

- ❑ 安裝時可能需要 Windows 作業系統 CD-ROM 光碟。
- ❑ 在使用 TCP/IP 進行列印時，您必須設定電腦的 IP 位址、子網路遮罩以及預設閘道。

Windows 8/7/Vista/Server 2012/Server 2008

請依照下列程序安裝必要的元件。

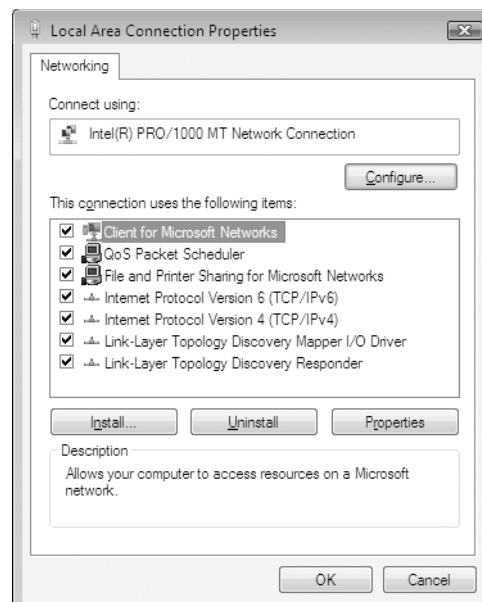
1. 開啓[控制台]，然後點選 [檢視網路狀態及工作] 或雙擊 [網路和共用中心]。

2. 點選[乙太網路] (Windows 8/Server 2012)、[區域連線] (Windows 7) 或[檢視狀態] (Windows Vista/Server 2008)，然後按下[內容]鍵。

附註：

若出現 使用者帳戶控制 畫面，請按下 [是] 或 [繼續] 鍵。

3. 檢查清單中是否有下列必要元件。



下表列出以 EpsonNet Config 設定網路界面時的所需元件。

EpsonNet Config 的設定畫面	必要元件
TCP/IP, WSD, IPP/IPPS, UPnP, Bonjour, MS Network	Internet Protocol (TCP/IP IPv4) 或 Internet Protocol (TCP/IP IPv6)

下表列出網路列印的所需元件。

列印方法	必要元件
TCP/IP 列印	Internet Protocol (TCP/IP IPv4) 或 Internet Protocol (TCP/IP IPv6)

4. 雙擊 Local Area Connection Properties (本機區域連線內容) 對話框上的 [網際網路通訊協定第 4 版 (TCP/IPv4)] 或 [網際網路通訊協定第 6 版 (TCP/IPv6)]，以開啓內容對話框。設定 IP 位址、子網路遮罩，然後按下 [確定] 鍵。

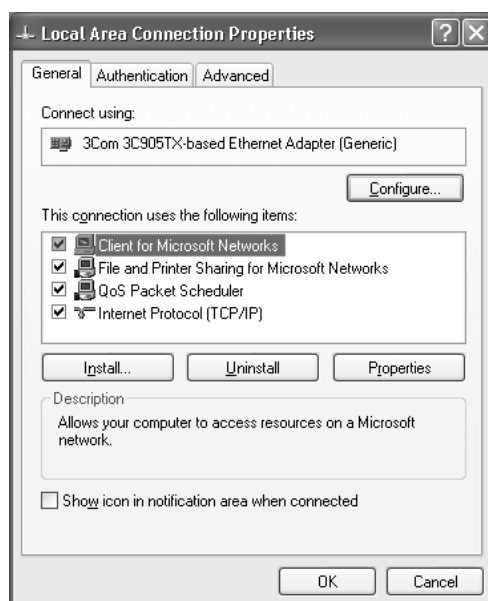
5. 重新啓動電腦。

現在已安裝好必要元件。請前往單元 第19頁 “設定網路界面”。

Windows XP

在 Windows XP 上請使用下列程序安裝必要元件。

1. 按下 [開始] 鍵，指向 [控制台]，然後點選 [網路和網際網路連線]。選擇 [網路連線]。
2. 在 [區域網路或高速網際網路] 下，點選 [區域連線] 圖示。
3. 在 [網路工作] 下，點選 [變更這個連線的設定]。
4. 檢查清單中是否有下列必要元件。



下表列出以 EpsonNet Config 設定網路界面時的所需元件。

EpsonNet Config 的設定畫面	必要元件
TCP/IP, WSD, IPP/IPPS, UPnP, Bonjour, MS Network	Internet Protocol (TCP/IP)

下表列出網路列印的所需元件。

列印方法	必要元件
TCP/IP 列印	Internet Protocol (TCP/IP)

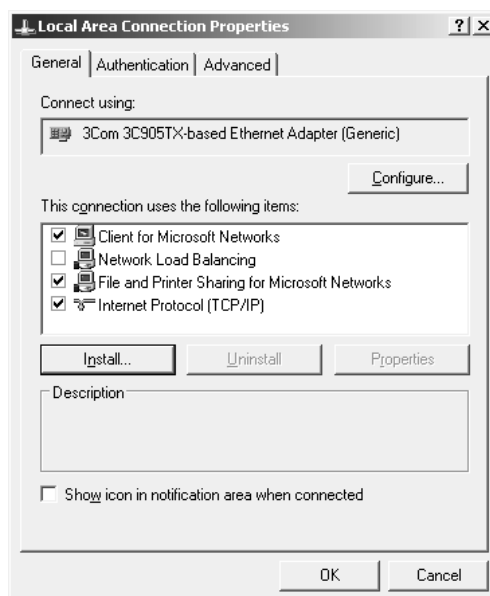
- 雙擊 Local Area Connection Properties (區域連線內容) 對話框上的 [網際網路通訊協定 (TCP/IP)]，以開啓 Internet Protocols (TCP/IP) Properties (網際網路通訊協定 (TCP/IP) 內容) 對話框。設定 IP 位址、子網路遮罩，然後按下 [確定] 鍵。
- 重新啓動電腦。

現在已安裝好必要元件。請前往單元 第19頁 “設定網路界面”。

Windows Server 2003

在 Windows Server 2003 上請使用下列程序安裝必要元件。

- 按下 [開始] 鍵，移至 [控制台]，然後點選 [網路連線]。按下 [區域連線] 鍵。
- 按下 [內容] 鍵。
- 檢查清單中是否有下列必要元件。



下表列出以 EpsonNet Config 設定網路界面時的所需元件。

EpsonNet Config 的設定畫面	必要元件
TCP/IP, WSD, IPP/IPPS, UPnP, Bonjour, MS Network	Internet Protocol (TCP/IP)

下表列出網路列印的所需元件。

列印方法	必要元件
TCP/IP 列印	Internet Protocol (TCP/IP)

4. 雙擊 Local Area Connection Properties (區域連線內容) 對話框上的 [網際網路通訊協定 (TCP/IP)]，以開啓 Internet Protocols (TCP/IP) Properties (網際網路通訊協定 (TCP/IP) 內容) 對話框。設定 IP 位址、子網路遮罩，然後按下 [確定] 鍵。
5. 重新啓動電腦。

現在已安裝好必要元件。請前往單元 第19頁 “設定網路界面”。

Macintosh

請依下列步驟為您的 Macintosh 指定 IP 位址、子網路遮罩。

Mac OS X

1. 從 Apple 功能表中，選擇 [系統偏好設定]。
2. 開啓 [網路] 控制面板。選擇 [TCP/IP] 標籤。

附註：

在 Mac OS X 10.5 或以上版本中，在網路控制面板上選擇 [乙太網路] 做為連線方法，從設定功能表選擇指定 IP 位址的方法，然後指定 IP 位址。

3. 從 Show (顯示) 下拉式功能表中選擇 [內建乙太網路]。
4. 如有需要，請指定 IP 位址及其他設定。
5. 請按下 [套用] 鍵，以儲存所有變更。

請前往單元 第19頁 “設定網路界面”。

設定網路界面

將網路界面連接至網路上

請依下列操作說明，將網路界面連接至網路上。

1. 請確定已關閉印表機電源。
2. 將網路連接線的一端與網路界面的 RJ-45 型連接器相連，另一端則連接至網路上。



重要事項：

- 您必須使用下列遮蔽式雙絞線將網路界面連接至網路上。
 - 在 10Base-T 或 100Base-TX 連線上使用 Category-5 或更高等級
 - 1000Base-T 連線上使用 Category-6 或更高等級
- 請勿將網路界面與電腦直接相連。請確定使用集線器，將網路界面連接至網路上。

附註：

您可以使用 10Base-T、100Base-TX 和 1000Base-T 乙太網路。當您列印大量資料時，我們建議您使用網路流量低的高速網路。

3. 開啓印表機的電源。在狀態燈號熄滅之後，列印出網路狀態表。



重要事項：

在關閉印表機電源後，請於狀態燈號熄滅後再將它開啓，否則網路界面可能無法正確運作。

Mac OS X 10.5 或以上版本的注意事項：

由於印表機支援 Bonjour，且預設為開啓，因此只要將印表機連線至網路，您便可在網路上使用它。如欲停用 Bonjour 設定，請使用印表機的控制面板。詳細說明請參考第54頁“使用印表機控制面板設定 IP 位址”。

現在您可設定網路界面，以使用 TCP/IP 網路，同時使用印表機內附的 Software Disc 安裝印表機驅動程式。

若您使用 Windows，請參考第20頁“設定網路界面 (Windows 使用者適用)”。

若您使用 Macintosh，請參考第20頁“設定網路界面 (Macintosh 使用者適用)”。

設定網路界面 (Windows 使用者適用)

設定 TCP/IP 網路上使用的網路界面，並在您的電腦上安裝印表機驅動程式。

1. 請確定印表機已連上網路 (集線器或路由器)。
2. 將 Software Disc 放入 CD/DVD 光碟機。
3. 將會自動開啓 Epson Install Navi 畫面。

若未出現 Epson Install Navi 畫面，請雙擊 Software Disc 上的 [InstallNavi.exe]。

4. 點選 [我同意軟體授權合約的內容] 檢查盒，然後按下 [下一步] 鍵。
5. 即出現 軟體選擇 畫面。若要透過網路進行列印，請點選 [Epson 驅動程式及工具程式] 檢查盒及 [Epson 網路工具程式] 檢查盒，然後按下 [安裝] 鍵。

附註：

若使用 USB 連接線將印表機連接至電腦，請取消點選 [Epson 網路工具程式] 檢查盒。

6. 即開始軟體安裝。請依照螢幕上的操作指示完成安裝作業。

設定網路界面 (Macintosh 使用者適用)

設定 TCP/IP 網路上使用的網路界面，並在您的電腦上安裝印表機驅動程式。

1. 請確定印表機已連上網路 (集線器或路由器)。
2. 將 Software Disc 放入 CD/DVD 光碟機。

將自動開啓 [EPSON] 資料夾。

3. 雙擊 EPSON 資料夾中的 [Install Navi] 圖示。

將會開啓 Epson Install Navi 畫面。

4. 請在授權畫面中輸入使用者名稱及密碼。
5. 點選 [我同意軟體授權合約的內容] 檢查盒，然後按下 [下一步] 鍵。

6. 即出現 軟體選擇 畫面。若要透過網路進行列印，請點選 [Epson 驅動程式及工具程式] 檢查盒及 [Epson 網路工具程式] 檢查盒，然後按下 [安裝] 鍵。

附註：

若使用 USB 連接線將印表機連接至電腦，請取消點選 [Epson 網路工具程式] 檢查盒。

7. 即開始軟體安裝。請依照螢幕上的操作指示完成安裝作業。

設定印表機

Mac OS X 10.5 或以上版本

1. 開啓 [系統偏好設定]。
2. 開啓 [列印與傳真]。
3. 按下 [+] 鍵以新增印表機。
4. 選擇想要與 Bonjour 相連的印表機機型。

附註：

若您的印表機未顯示想要的連線，請點選 [更多印表機]，從下拉式清單中選擇想要的連線，然後選擇印表機機型。

5. 按下 [新增] 鍵。

現在您可以在 TCP/IP 網路上使用印表機。

附註：

若您的產品支援掃描功能，請參考產品的進階使用說明，以進行設定。

安裝印表機驅動程式

關於安裝印表機驅動程式

若想從網路印表機進行列印，您必須在電腦上安裝印表機驅動程式。本章節將會說明如何手動安裝印表機驅動程式。請參考本章中適合您作業系統的說明。

Windows 8/7/Vista/Server 2012/Server 2008

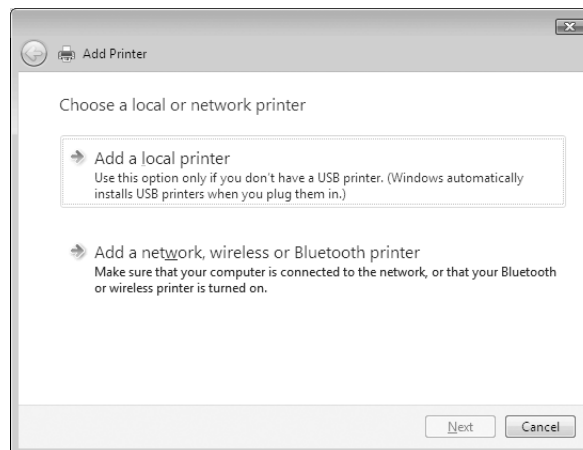
印表機驅動程式的安裝步驟會依您所使用的列印方式而不同。

TCP/IP 列印

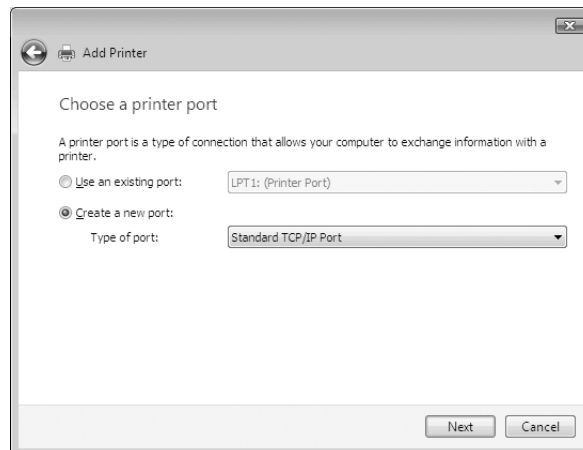
附註：

若您使用的是 EpsonNet Print，則安裝步驟將有所不同。詳細說明，請參考第42頁“關於 EpsonNet Print”。請注意，EpsonNet Print 不支援 IPv6 環境。

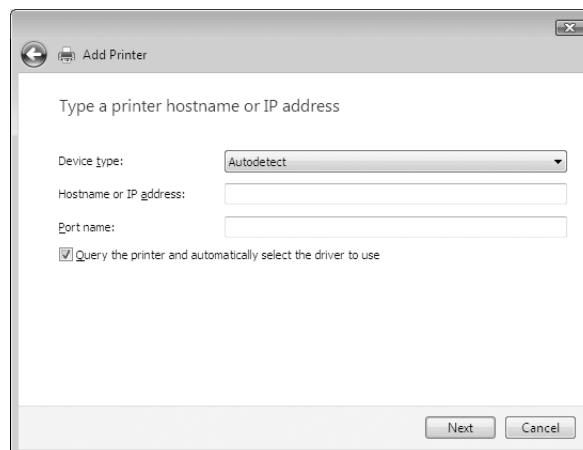
1. 開啓 [控制台]，然後點選 [檢視裝置和印表機] (Windows 8/7/Server 2012) 或 [印表機] (Windows Vista/Server 2008)。
2. 點選 [新增印表機] 以啓動 Add Printer Wizard (新增印表機精靈) 對話框。
3. 點選 [新增本機印表機]。



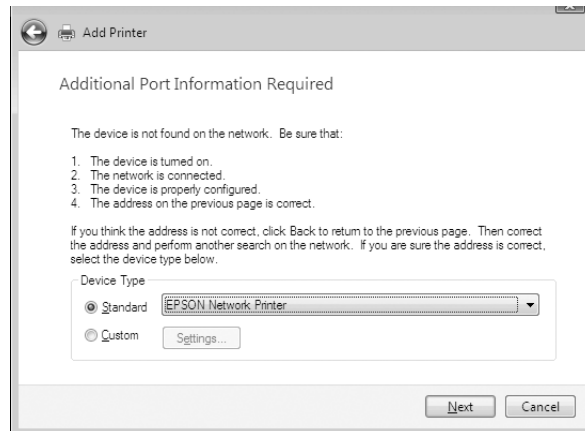
4. 選擇 [建立新的連接埠] 選項鈕，然後從清單選擇 [標準 TCP/IP 連接埠]。然後按下 [下一步] 鍵。



5. 輸入網路界面的 IP 位址，然後按下 [下一步] 鍵。



6. 如發生錯誤，將出現下列的對話框。請選擇 [標準] 選項鈕，然後選擇 [EPSON 網路印表機]。按下 [下一步] 鍵。



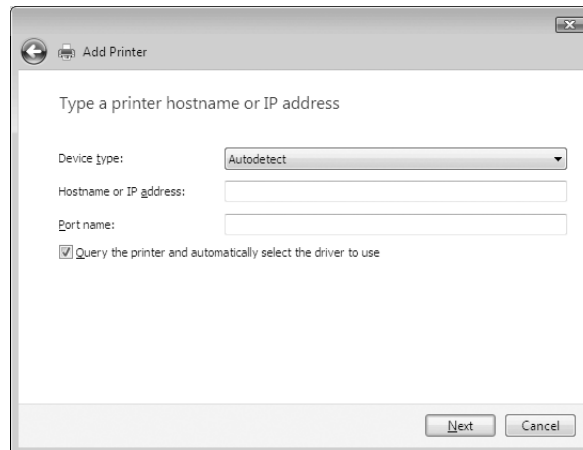
7. 按下 [完成] 鍵。
8. 請參考 第25頁 “安裝印表機驅動程式” 安裝印表機驅動程式。

網路列印 (IPP/IPPS)

1. 開啟 [控制台]，然後點選 [檢視裝置和印表機] (Windows 8/7/Server 2012) 或 [印表機] (Windows Vista/Server 2008)。
2. 點選 [新增印表機] 以啟動 Add Printer Wizard (新增印表機精靈) 對話框。
3. 點選 [新增網路、無線或 Bluetooth 印表機]。
4. 點選 [我想要的印表機不在清單上]。
5. 點選 [使用 TCP/IP 位址或主機名稱新增印表機] 選項鈕，然後按下 [下一步] 鍵。
6. 使用下列格式於 [主機名稱] 或 [IP位址] 欄位中輸入目標裝置的 URL。URL 應與您在 EpsonNet Config 的 IPP/IPPS 資訊頁中所設定的 URL 相同。

http://網路界面的 IP 位址:631/印表機名稱

範例：http://192.168.100.201:631/EPSON_IPP_Printer



附註：

若想檢查網路界面的 IP 位址，請使用 EpsonNet Config。詳細說明，請參考第36頁“關於 EpsonNet Config”。

7. 請依照螢幕上的操作說明以設定裝置。如有需要請參考第25頁“安裝印表機驅動程式”。
8. 若要使用 IPPS (Secure IPP 列印) 進行列印，您必須使用 EpsonNet Config with Web browser 將數位憑證匯入至印表機。詳細說明請參考第38頁“EpsonNet Config with Web Browser”。

安裝印表機驅動程式

1. 放入印表機內附的 Software Disc。
2. 若出現 Epson Install Navi 畫面，請予以關閉。
3. 在新增印表機畫面中，按下 [從磁片安裝] 鍵。會出現 Install From Disk (從磁片安裝) 對話框。
4. 按下 [瀏覽] 鍵。
5. 選擇 CD/DVD 光碟機，然後依據您的作業系統雙擊 [WINX64] 或 [WINX86] 資料夾。按下 [開啓] 鍵。
6. 按下 Install From Disk (從磁片安裝) 對話框中的 [確定] 鍵。

7. 選擇裝置的機型名稱，然後按下 [下一步] 鍵。

附註：

若 Add Printer Wizard (新增印表機精靈) 對話框提示您選擇 [保留現有的驅動程式] 或 [置換現有的驅動程式]，請確定選擇 [置換現有的驅動程式] 選項鈕。

8. 按下 [完成] 鍵，並依照螢幕上的操作說明完成安裝。

Windows XP

印表機驅動程式的安裝步驟會依您所使用的列印方式而不同。

TCP/IP 列印

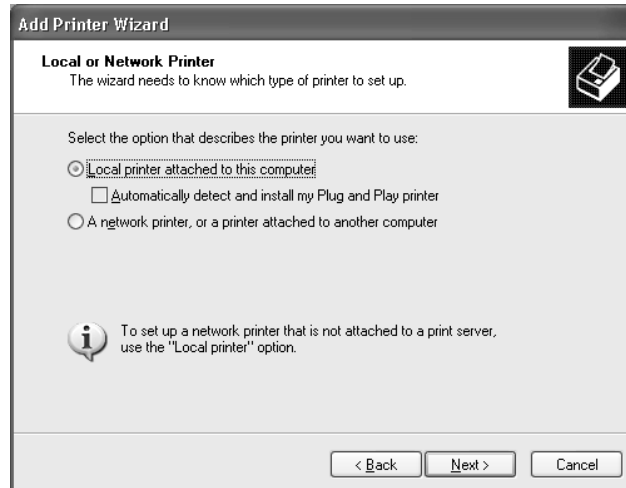
附註：

若您使用的是 EpsonNet Print，則安裝步驟將有所不同。詳細說明，請參考第42頁“關於 EpsonNet Print”。

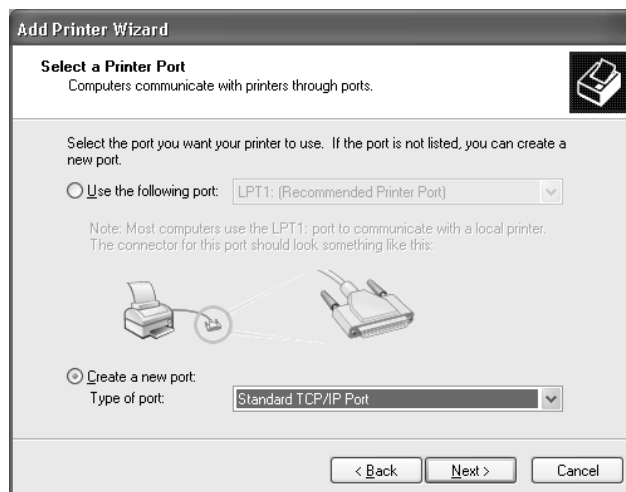
1. 按下 [開始] 鍵，點選 [控制台]，點選 [印表機和其他硬體]，然後點選 [印表機和傳真]。
2. 在 [印表機工作]，點選 [新增印表機] 以開啓 Add Printer Wizard (新增印表機精靈) 對話框，然後按下 [下一步] 鍵。
3. 點選 [連接到這台電腦的本機印表機]，取消點選 [自動偵測並安裝我的隨插即用印表機] 檢查盒，然後按下 [下一步] 鍵。

附註：

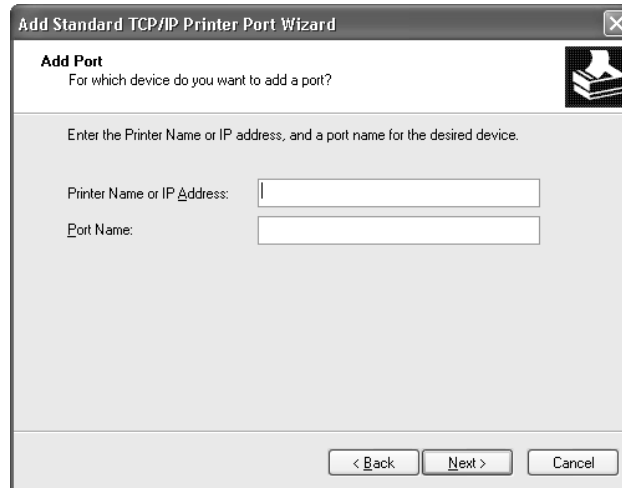
您必須取消點選 [自動偵測並安裝我的隨插即用印表機] 檢查盒，因為印表機是直接連接至網路上，而非與 Windows XP 電腦相連。



4. 選擇 [建立新的連接埠] 選項鈕，然後從清單選擇 [標準 TCP/IP 連接埠]。然後按下 [下一步] 鍵。



5. 輸入網路界面的 IP 位址，然後按下 [下一步] 鍵。



6. 如發生錯誤，將出現下列的對話框。請選擇 [標準] 選項鈕，然後選擇 [EPSON 網路印表機]。按下 [下一步] 鍵。



7. 按下 [完成] 鍵。
8. 請參考 第29頁 “安裝印表機驅動程式” 安裝印表機驅動程式。

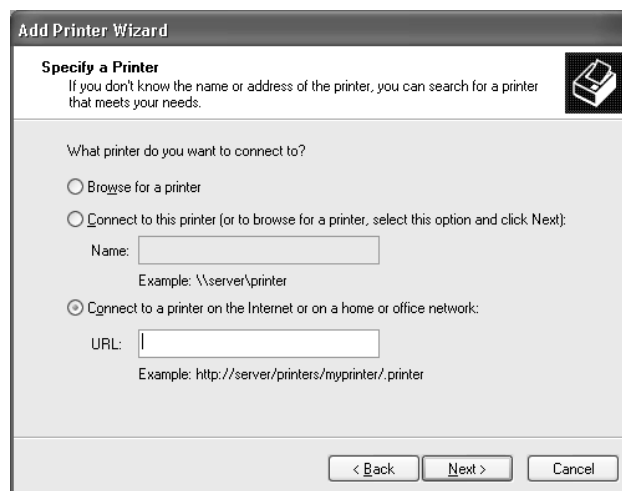
網路列印 (IPP/IPPS)

1. 按下 [開始] 鍵，點選 [控制台]，點選 [印表機和其他硬體]，然後點選 [印表機和傳真]。

2. 在 [印表機工作]，點選 [新增印表機] 以開啓 Add Printer Wizard (新增印表機精靈) 對話框，然後按下 [下一步] 鍵。
3. 點選 [網路印表機或連接到其他電腦的印表機]，然後按下 [下一步] 鍵。
4. 選擇 [連線到網際網路、家用或公司網路上的印表機] 選項鈕。
5. 請使用下列格式輸入目標印表機的 URL。URL 應與您在 EpsonNet Config 的 IPP/IPPS 資訊頁中所設定的 URL 相同。

http://印表機的 IP 位址:631/印表機名稱

範例：http://192.168.100.201:631/EPSON_IPP_Printer



附註：

若想檢查網路界面的 IP 位址，請使用 EpsonNet Config。詳細說明，請參考第36頁“關於 EpsonNet Config”。

6. 請依照螢幕上的操作說明以設定印表機。如有需要請參考第29頁“安裝印表機驅動程式”。
7. 若要使用 IPPS (Secure IPP 列印) 進行列印，您必須使用 EpsonNet Config with Web browser 將數位憑證匯入至印表機。詳細說明請參考第38頁“EpsonNet Config with Web Browser”。

安裝印表機驅動程式

1. 放入印表機內附的 Software Disc。

2. 若出現 Epson Install Navi 畫面，請予以關閉。
3. 在新增印表機畫面中，按下 [從磁片安裝] 鍵。會出現 Install From Disk (從磁片安裝) 對話框。
4. 按下 [瀏覽] 鍵。
5. 選擇 CD/DVD 光碟機，然後雙擊 [WINX64] 或 [WINX86] 資料夾。按下 [開啓] 鍵。
6. 按下 Install From Disk (從磁片安裝) 對話框中的 [確定] 鍵。
7. 選擇印表機的機型名稱，然後按下 [下一步] 鍵。

附註：

若 Add Printer Wizard (新增印表機精靈) 對話框提示您選擇 [保留現有的驅動程式] 或 [置換現有的驅動程式]，請確定選擇 [置換現有的驅動程式] 選項鈕。

8. 按下 [完成] 鍵，並依照螢幕上的操作說明完成安裝。

Windows Server 2003

印表機驅動程式的安裝步驟會依您所使用的列印方式而不同。

TCP/IP 列印

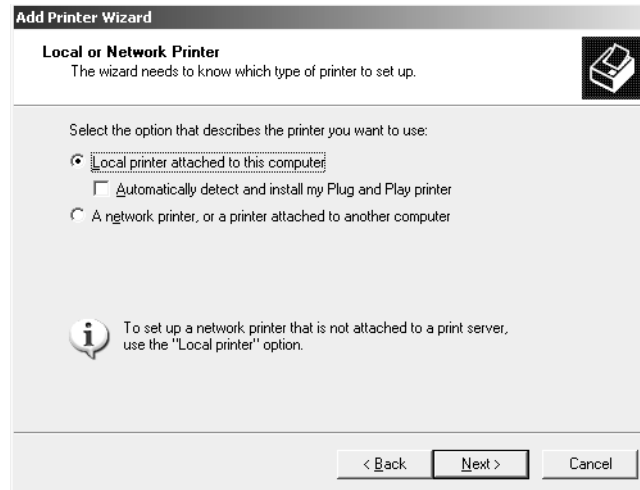
附註：

若您使用的是 EpsonNet Print，則安裝步驟將有所不同。詳細說明，請參考第42頁“關於 EpsonNet Print”。

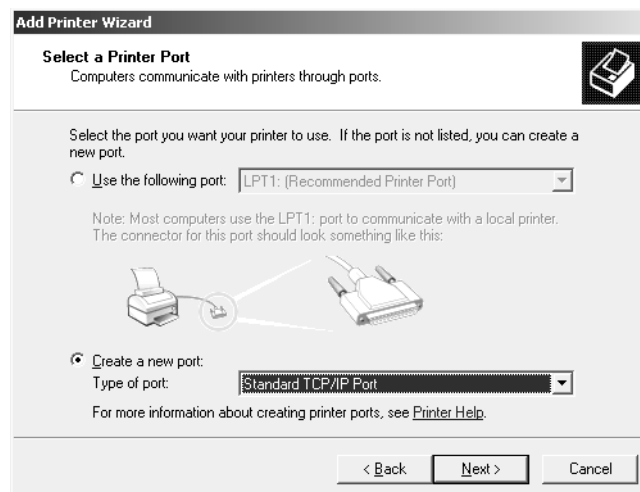
1. 按下 [開始] 鍵，然後選擇 [印表機和傳真]。
2. 雙擊 [新增印表機] 圖示以開啓 Add Printer Wizard (新增印表機精靈) 對話框，然後按下 [下一步] 鍵。
3. 點選 [連接到這台電腦的本機印表機]，取消點選 [自動偵測並安裝我的隨插即用印表機] 檢查盒，然後按下 [下一步] 鍵。

附註：

您必須取消點選 [自動偵測並安裝我的隨插即用印表機] 檢查盒，因為印表機是直接連接至網路上，而非與電腦相連。

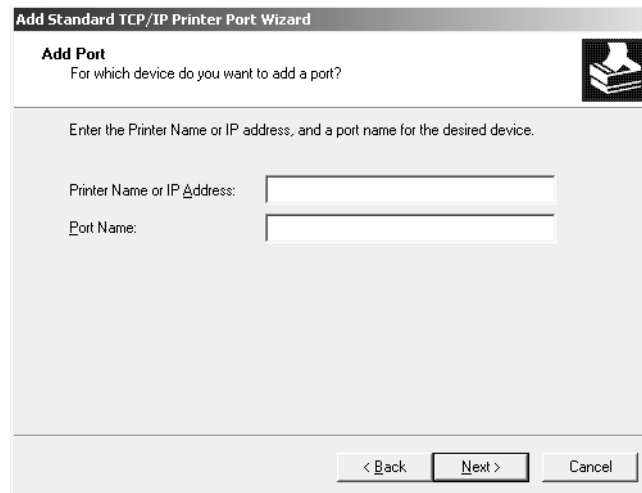


4. 選擇 [建立新的連接埠] 選項鈕，然後從清單選擇 [標準 TCP/IP 連接埠]。按下 [下一步] 鍵。

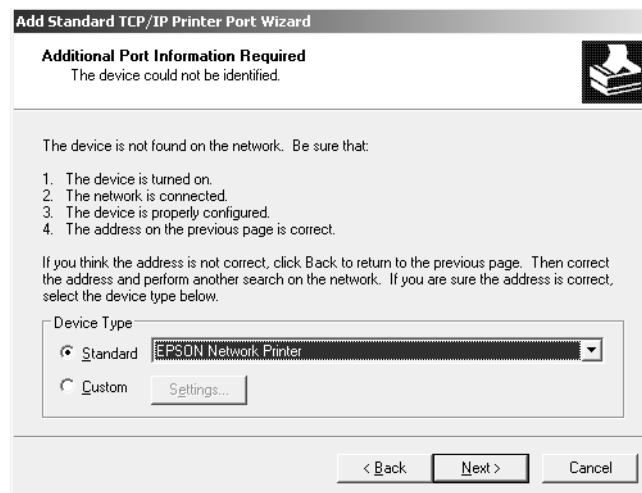


5. 在出現 Add Standard TCP/IP Printer Port Wizard (標準 TCP/IP 印表機連接埠新增精靈) 對話框時，按下 [下一步] 鍵。

6. 輸入網路界面的 IP 位址，然後按下 [下一步] 鍵。



7. 如發生錯誤，將出現下列的對話框。請選擇 [標準] 選項鈕，然後選擇 [EPSON 網路印表機]。按下 [下一步] 鍵。



8. 按下 [完成] 鍵。
9. 請參考 第33頁 “安裝印表機驅動程式” 安裝印表機驅動程式。

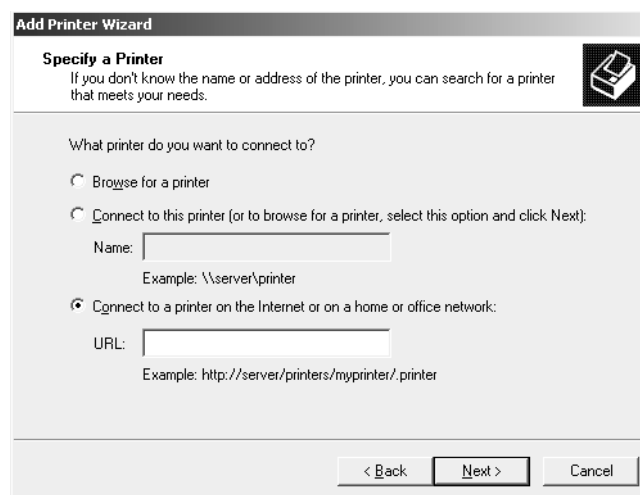
網路列印 (IPP/IPPS)

1. 按下 [開始] 鍵，然後選擇 [印表機和傳真]。

2. 雙擊 [新增印表機] 圖示以開啓 Add Printer Wizard (新增印表機精靈) 對話框，然後按下 [下一步] 鍵。
3. 點選 [網路印表機或連接到其他電腦的印表機]，然後按下 [下一步] 鍵。
4. 選擇 [連線到網際網路、家用或公司網路上的印表機] 選項鈕。
5. 請使用下列格式輸入目標印表機的 URL。URL 必須與您在 EpsonNet Config 的 IPP/IPPS 資訊頁中所設定的 URL 相同。

http://印表機的 IP 位址:631/印表機名稱

範例：http://192.168.100.201:631/EPSON_IPP_Printer



附註：

若想檢查網路界面的 IP 位址，請使用 EpsonNet Config。詳細說明，請參考第36頁“關於 EpsonNet Config”。

6. 請依照螢幕上的操作說明以設定印表機。如有需要請參考第33頁“安裝印表機驅動程式”。
7. 若要使用 IPPS (Secure IPP 列印) 進行列印，您必須使用 EpsonNet Config with Web browser 將數位憑證匯入至印表機。詳細說明請參考第38頁“EpsonNet Config with Web Browser”。

安裝印表機驅動程式

1. 放入印表機內附的 Software Disc。

2. 若出現 Epson Install Navi 畫面，請予以關閉。
3. 在新增印表機畫面中，按下 [從磁片安裝] 鍵。會出現 Install From Disk (從磁片安裝) 對話框。
4. 按下 [瀏覽] 鍵。
5. 選擇 CD/DVD 光碟機，然後雙擊 [WINX64] 或 [WINX86] 資料夾。按下 [開啓] 鍵。
6. 按下 Install From Disk (從磁片安裝) 對話框中的 [確定] 鍵。
7. 選擇印表機的機型名稱，然後按下 [下一步] 鍵。

附註：

若 Add Printer Wizard (新增印表機精靈) 對話框提示您選擇 [保留現有的驅動程式] 或 [置換現有的驅動程式]，請確定選擇 [置換現有的驅動程式] 選項鈕。

8. 按下 [完成] 鍵，然後依照螢幕上的操作說明完成安裝。

Macintosh

請執行下列步驟以設定印表機。

附註：

在執行下列步驟之前，請確認您的 Macintosh 上已安裝印表機驅動程式。請參考印表機內附之使用手冊，瞭解如何安裝印表機驅動程式的操作說明。

Mac OS X 10.5 或以上版本

Bonjour 列印

1. 開啓 [系統偏好設定]。
2. 開啓 [列印與傳真]。
3. 按下 [+] 鍵以新增印表機。
4. 選擇想要與 Bonjour 相連的印表機機型。
5. 按下 [新增] 鍵。

TCP/IP 列印

1. 開啓 [系統偏好設定]。
2. 開啓 [列印與傳真]。
3. 按下 [+] 鍵以新增印表機。
4. 按下 [IP] 鍵。
5. 從下拉式清單中選擇所需的列印通訊協定。
6. 輸入印表機的主機名稱或 IP 位址。
7. 選擇想要的印表機型號。
8. 按下 [新增] 鍵。

第 3 章

網路軟體

本章說明如何使用印表機所提供的網路軟體。

附註：
所提供的軟體依您的印表機機型而有不同。

EpsonNet Config for Windows

關於 EpsonNet Config

EpsonNet Config 是 Windows 界面的設定軟體，供管理員用於設定 TCP/IP 的網路界面。

附註：
請務必使用本產品內附 Software Disc 中的 EpsonNet Config。

系統需求

下表列出 EpsonNet Config 的系統需求。

作業系統	Windows 8 Windows 7 Windows Vista Windows XP Professional/Home Edition Windows Server 2012 Windows Server 2008/Windows Server 2008 R2 Windows Server 2003/Windows Server 2003 R2
硬碟空間	30 MB

安裝 EpsonNet Config

您可使用印表機隨附的 Software Disc，在您的電腦上安裝 EpsonNet Config。在 CD/DVD 光碟機中放入 Software Disc，選擇軟體選擇畫面中的 [EpsonNet Config]。

附註：

- ❑ 以管理員帳號登入作業系統，安裝 EpsonNet Config。
- ❑ 若您在安裝 EpsonNet Config 後，從作業系統中新增或刪除通訊協定，則 EpsonNet Config 可能無法正確運作。若發生這樣的情況，請移除 EpsonNet Config 然後重新安裝。
- ❑ 若在啟動 EpsonNet Config 後出現 Windows Security Alert (Windows 安全性警示) 視窗，請按下 [允許存取] 鍵或 [解除封鎖] 鍵，否則 EpsonNet Config 畫面上將不會列出裝置。

開啓 EpsonNet Config 進階使用說明

EpsonNet Config 進階使用說明中含有關於 EpsonNet Config 的詳細資訊。請依照下列步驟開啓 EpsonNet Config 進階使用說明。

1. 按下 [開始] 鍵，指向 [所有程式]，選擇 [EpsonNet]，然後選擇 [EpsonNet Config V4]。
2. 點選 [EpsonNet Config 進階使用說明]。

出現 EpsonNet Config User's Guide (EpsonNet Config 進階使用說明)。按下首頁或內容頁的連結後，便可得到使用 EpsonNet Config 的資訊。

EpsonNet Config for Macintosh

關於 EpsonNet Config

EpsonNet Config for Macintosh 是 Macintosh 界面的設定軟體，供管理員用於設定 TCP/IP 的網路界面。

附註：

請務必使用本產品內附 Software Disc 中的 EpsonNet Config。

系統需求

下表列出 EpsonNet Config 的系統需求。

作業系統	Mac OS 10.4 或以上版本
硬碟空間	30 MB

安裝 EpsonNet Config

您可使用印表機隨附的 Software Disc，在您的電腦上安裝 EpsonNet Config。在 CD/DVD 光碟機中放入 Software Disc，選擇軟體選擇畫面中的 [EpsonNet Config]。

開啓 EpsonNet Config 進階使用說明

EpsonNet Config 進階使用說明中含有關於 EpsonNet Config 的詳細資訊。請依照下列步驟開啓 EpsonNet Config 進階使用說明。

1. 啓動 Finder。
2. 在 [應用程式] 資料夾中，雙擊 [EpsonNet] 資料夾，然後雙擊 [EpsonNet Config V4] 資料夾。最後雙擊 [EpsonNet Config] 圖示。

啓動 EpsonNet Config。

3. 從 Help (說明) 功能表中選擇 [EpsonNet Config 說明]。

出現 EpsonNet Config User's Guide (EpsonNet Config 進階使用說明)。按下首頁或內容頁的連結後，便可得到使用 EpsonNet Config 的資訊。

EpsonNet Config with Web Browser

關於 EpsonNet Config

EpsonNet Config with Web Browser 是一種 Web 式的工具程式，專為設定網路上使用的印表機而設計。

藉由在瀏覽器的 URL 中輸入網路界面的 IP 位址，您即可啟動 EpsonNet Config，以設定 TCP/IP、NetWare、MS Network、IPP 及 SNMP 的網路界面。

支援的網頁瀏覽器

- Microsoft Internet Explorer 6.0 或以上版本
- Apple Safari 3 或以上版本
- Mozilla Firefox 3.6 或以上版本

使用 EpsonNet Config with Web Browser 設定網路界面

在您使用 EpsonNet Setup、EpsonNet Config for Windows 或 Macintosh，或 arp/ping 指令對網路界面指定 IP 位址之後，您即可使用 EpsonNet Config with Web Browser 設定網路界面。

附註：

- 您的電腦上必須安裝網頁瀏覽器。
- 必須為電腦及網路界面設定正確的 TCP/IP。
- 請勿同時執行 EpsonNet Config for Windows 或 Macintosh 及 EpsonNet Config with Web Browser。
- 瀏覽器可能會限制某些您可使用的字元。若想瞭解詳情，請參考瀏覽器或作業系統說明文件。

下列程序顯示在 TCP/IP IPv4 網路上設定網路界面的範例。

1. 開啓印表機的電源。
2. 使用下列方式執行 EpsonNet Config。
 - 執行 EpsonNet Config for Windows 或 Macintosh。從清單中選擇欲設定的印表機，然後點選 [啓動瀏覽器]。
 - 開啓瀏覽器，然後直接輸入網路界面的 IP 位址。請勿執行 EpsonNet Config for Windows 或 Macintosh。

https://網路界面的 IP 位址/

範例：[https://192.168.100.201/]

附註：

❑ 若想檢查網路界面的 IP 位址，請使用 EpsonNet Config。Windows 使用者請參考第36頁“關於 EpsonNet Config”，而 Macintosh 使用者請參考第37頁“關於 EpsonNet Config”，以瞭解詳情。

❑ 若出現 Windows 安全性警示畫面，請按下 [繼續] 鍵啓動 EpsonNet Config with Web Browser。

3. 點選 Configuration (組態) 功能表下 Network (網路) 中的 [TCP/IP]，然後按下 [IPv4 位址] 以顯示 TCP/IP IPv4 設定畫面。

附註：

若您想設定 TCP/IP 以外的通訊協定，請在 Configuration - Network (組態 - 網路) 畫面中設定所需的設定值。

4. 選擇取得 IP 位址的方法。當您選擇 [自動]，則會提供 DHCP 並自動指定 IP 位址。若您希望由手動設定 IP 位址，請選擇 [手動]。

附註：

❑ 網路系統管理員必須檢查對 IP 位址設定的所有變更。

❑ 在選擇 [自動] 時，可提供 DHCP。若使用 DHCP 伺服器，請確定已在您的電腦上安裝並已正確設定 DHCP 伺服器。請參考您作業系統的線上說明，以瞭解詳細使用說明。

❑ 若啓用 [設定時使用自動私人 IP 位址 (APIPA)]，即使您的系統管理員或網路上沒有任何 DHCP 伺服器，亦會自動對網路界面指定私人 IP 位址。

❑ 如不支援 DNS 功能，我們建議您選擇 [手動]，然後輸入 IP 位址。這是因為若您選擇 [自動]，網路界面的 IP 位址會在您每次開啓印表機時進行變更，因此您必須個別變更印表機連接埠。

5. 若想手動指定 IP 位址，請輸入 IP 位址、子網路遮罩及預設閘道。請確定 IP 位址不會與網路上的其他任何裝置相衝突。

附註：

若有伺服器或路由器可作為閘道，請輸入伺服器或路由器的 IP 位址作為閘道位址。若無閘道，請在此保留預設值。

6. 若想在無法由 DHCP 伺服器取得 IP 位址時，自動取得 169.254.1.1 至 169.254.254.254 之間的私人位址，請將 [設定時使用自動私人 IP 位址 (APIPA)] 的設定保留為 [啓用]；否則請選擇 [停用]。

7. 在使用 PING 指令設定 IP 位址時，將 [使用 PING 設定] 選擇 [啓用]。在以 EpsonNet Config 設定 IP 位址時，選擇 [停用] 可防止 IP 位址的任何非預期變更。

8. 若您想使用 DHCP 伺服器取得 DNS 伺服器位址，請將 [自動取得 DNS 伺服器位址] 選擇 [啓用]。

若您想手動輸入 DNS 伺服器位址，請選擇 [停用]，然後輸入 DNS 伺服器的 IP 位址。

9. 若您想使用 DHCP 伺服器取得主機名稱及網域名稱，請將 [自動取得主機名稱及網域名稱] 選擇 [啓用]。

若您想手動指定，請在文字欄中輸入主機名稱及網域名稱。

10. 若想透過支援 Dynamic DNS 的 DHCP 伺服器登錄主機名稱及網域名稱，請將 [將網路介面位址登錄至 DNS 伺服器] 選擇 [啓用]。

若您想對 DNS 伺服器直接登錄主機名稱及網域名稱，請將 [將網路介面位址直接登錄至 DNS 伺服器] 選擇 [啓用]。

11. 只適用於 Mac OS X：

將 [使用 Bonjour] 選擇 [啓用] 或 [停用]。若您選擇 [啓用]，請輸入 Bonjour Name (Bonjour 名稱) 及 Bonjour Printer Name (Bonjour 印表機名稱)。

12. 請勿關閉網頁瀏覽器並且請勿在此訊息出現後傳送列印工作至印表機。請依照螢幕上的操作指示重設印表機。

附註：

由於新 IP 位址在印表機重置後即可使用，您必須在輸入新的 IP 位址後重新啓動 EpsonNet Config。

只有在您按下 [傳送] 鍵時，頁面的變更才會生效。

開啓畫面

任何使用者皆可在瀏覽器的網址中輸入網路界面的 IP 位址，以存取開啓的畫面。

附註：

上述項目僅出現於印表機支援該功能時，項目的名稱可能會依機型而有不同。

請參考 EpsonNet Config with Web Browser 的說明，以取得各個項目的詳細資訊。

EpsonNet Print

關於 EpsonNet Print

EpsonNet Print 是一種在 TCP/IP 網路上提供 Epson 印表機點對點列印的工具程式。

使用 EpsonNet Print，您可尋找到位在相同區段上或路由器外的印表機。您可選擇 LPR standard printing、LPR extension printing、或 High-speed printing。

附註：

EpsonNet Print 不支援 IPv6 環境。

系統需求

下列表格列出 EpsonNet Print 的系統需求。

作業系統	Windows 8 Windows 7 Windows Vista (含 Service Pack 2 或以上版本) Windows XP Home Edition/Professional (含 Service Pack 3 或以上版本) Windows Server 2012 Windows Server 2008 (含 Service Pack 2 或以上版本) Windows Server 2008 R2 Windows Server 2003 (含 Service Pack 2 或以上版本)
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安裝 EpsonNet Print

您可使用印表機隨附的 Software Disc，在您的電腦上安裝 EpsonNet Print。在 CD/DVD 光碟機中放入 Software Disc，選擇軟體選擇畫面中的 [EpsonNet Print]。

Windows 8/7/Vista/XP/Server 2012/Server 2008/Server 2003 使用者

請依下列步驟使用新增印表機精靈對話框來新增連接埠。

- ❑ 若您想為從 DHCP 伺服器或路由器自動取得其 IP 位址的印表機新增一個連接埠，請參考第43頁 “以指定動態 IP 位址的方式，新增印表機連接埠”。
- ❑ 若您想為手動指定其 IP 位址的印表機新增一個連接埠，請參考 第46頁 “以指定靜態 IP 位址的方式，新增印表機連接埠”。

附註：

- ❑ 請確定已正確設定與網路及 TCP/IP 相連的電腦。
- ❑ 必須為印表機指定一個有效的 IP 位址。

以指定動態 IP 位址的方式，新增印表機連接埠

1. 在 Windows 8/7/Vista/Server 2012/Server 2008：開啓 [控制台]，然後點選 [檢視裝置和印表機] (Windows 8/7/Server 2012) 或 [印表機] (Windows Vista/Server 2008)。點選 [新增印表機] 以啓動 新增印表機精靈 對話框。

在 Windows XP：按下 [開始] 鍵，然後選擇 [印表機和傳真]。在印表機工作下，點選 [新增印表機] 以啓動 新增印表機精靈 對話框。按下 [下一步] 鍵。

在 Windows Server 2003：按下 [開始] 鍵，然後選擇 [印表機和傳真]。雙擊 印表機 資料夾內的 [新增印表機] 圖示，啓動 新增印表機精靈。按下 [下一步] 鍵。

2. 在 Windows 8/7/Vista/Server 2012/Server 2008：點選 [新增本機印表機]。選擇 [建立新的連接埠] 選項鈕，然後從清單選擇 [EpsonNet Print 連接埠]。按下 [下一步] 鍵。

附註：

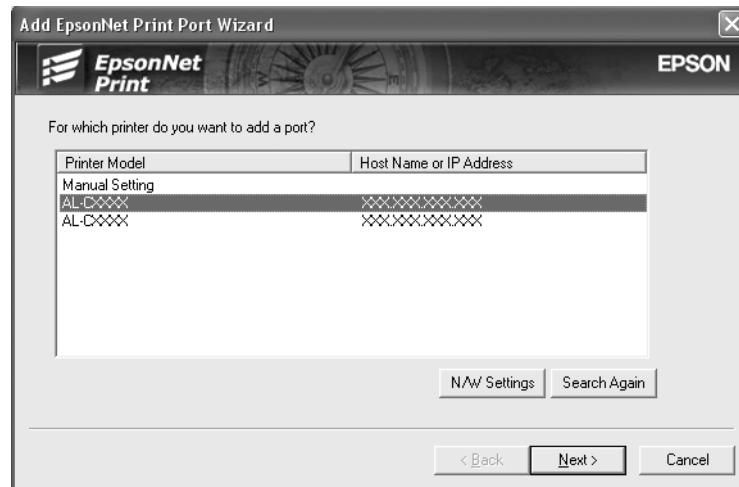
若出現 Windows 安全性警示 畫面，請按下 [允許存取] 或 [解除封鎖] 鍵，然後按下 [重新搜尋] 鍵，以搜尋印表機。

在 Windows XP/Server 2003：點選 [連接到這台電腦的本機印表機]，取消點選 [自動偵測並安裝我的隨插即用印表機] 檢查盒，然後按 [下一步] 鍵。選擇 [建立新的連接埠] 選項鈕，然後從清單選擇 [EpsonNet Print 連接埠]。按下 [下一步] 鍵。

附註：

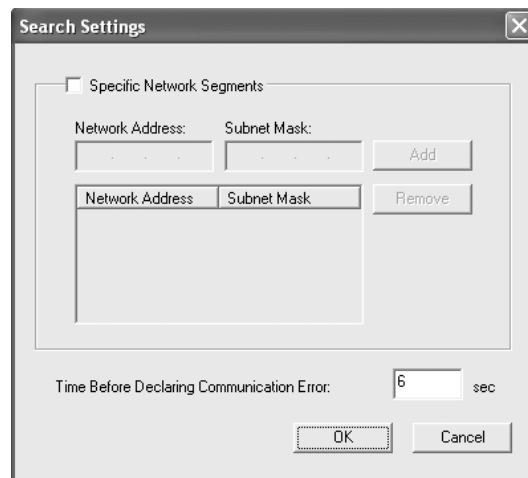
若出現 Windows 安全性警示 畫面，請按下 [解除封鎖] 鍵，然後按下 [重新搜尋] 鍵，以搜尋印表機。

3. 選擇目標印表機，然後按下 [下一步] 鍵。

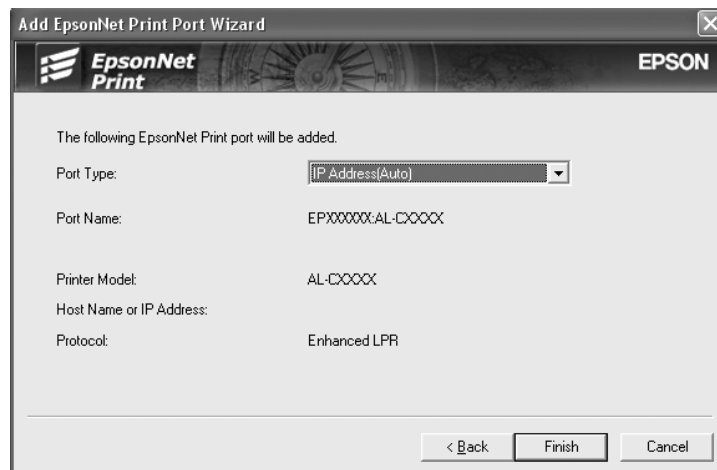


附註：

- 若目標印表機不在清單上，請按下 [重新搜尋] 鍵，使用新參數搜尋印表機。
- 按一下欄的標頭，即可以遞增或遞減順序排列每一欄的順序。但不論排序的方式為何，[手動設定] 會永遠顯示在清單的最上方。
- 若您想搜尋其他區段中的印表機，請按下 [網路設定] 鍵。點選 [特定網路區段] 檢查盒，然後輸入欲搜尋的網路區段的網路位址及子網路遮罩。然後按下 [新增] 鍵。您也可指定宣告傳輸錯誤之前的時間。



4. 確認您想設定的印表機連接埠資訊，然後按下 [完成] 鍵。



項目	說明
Port Type	<p>在下拉式功能表中會列出下列項目，您可選擇您所需要的連接埠類型。</p> <p>[IP Address (Auto)：]自動設定連接埠。若為自動取得印表機的 IP 位址，且電腦和印表機在同一區段中，您可選擇此連接埠類型。</p> <p>[IP Address (Manual)：]使用印表機的 IP 位址作為連接埠名稱。</p> <p>[HostName (DNS)：]使用印表機在 DNS 伺服器所登錄的主機名稱作為連接埠名稱。</p> <p>[MS Network：]使用印表機中所登錄的 NetBIOS 名稱作為連接埠名稱。</p>
The port Information	<p>顯示下列項目：</p> <ul style="list-style-type: none"> - Port Name (若連接埠類型變更，則連接埠名稱及主機名稱或 IP 位址也會變更。) - Printer Model - Host Name or IP Address - Protocol
Finish button	將連接埠資訊登錄至系統中，並關閉新增 EpsonNet Print 連接埠精靈。
Back button	回到印表機清單視窗。
Cancel button	關閉新增 EpsonNet Print 連接埠精靈。

您的電腦上已建立新的印表機連接埠。如要安裝印表機驅動程式，請參考第48頁“安裝印表機驅動程式”。

以指定靜態 IP 位址的方式，新增印表機連接埠

1. 在 Windows 8/7/Vista/Server 2012/Server 2008：開啓 [控制台]，然後點選 [檢視裝置和印表機] (Windows 8/7/Server 2012) 或 [印表機] (Windows Vista/Server 2008)。點選 [新增印表機] 以啓動 新增印表機精靈 對話框。

在 Windows XP：按下 [開始] 鍵，然後選擇 [印表機和傳真]。在印表機工作下，點選 [新增印表機] 以啓動 新增印表機精靈 對話框。按下 [下一步] 鍵。

在 Windows Server 2003：按下 [開始] 鍵，然後選擇 [印表機和傳真]。雙擊 印表機 資料夾內的 [新增印表機] 圖示，啓動 新增印表機精靈。按下 [下一步] 鍵。

2. 在 Windows 8/7/Vista/Server 2012/Server 2008：點選 [新增本機印表機]。選擇 [建立新的連接埠] 選項鈕，然後從清單選擇 [EpsonNet Print 連接埠]。按下 [下一步] 鍵。

附註：

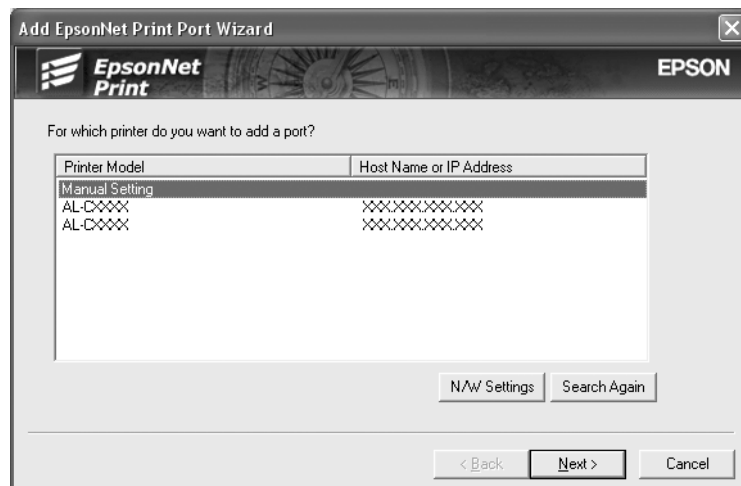
若出現 Windows 安全性警示 畫面，請按下 [允許存取] 或 [解除封鎖] 鍵，然後按下 [重新搜尋] 鍵，以搜尋印表機。

在 Windows XP/Server 2003：點選 [連接到這台電腦的本機印表機]，取消點選 [自動偵測並安裝我的隨插即用印表機] 檢查盒，然後按 [下一步] 鍵。選擇 [建立新的連接埠] 選項鈕，然後從清單選擇 [EpsonNet Print 連接埠]。按下 [下一步] 鍵。

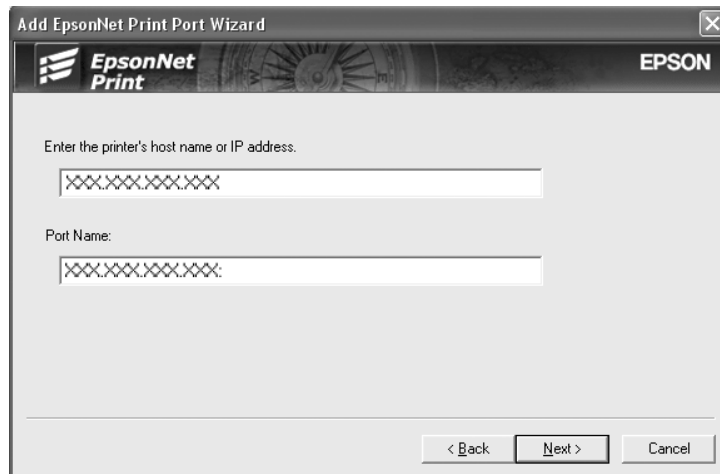
附註：

若出現 Windows 安全性警示 畫面，請按下 [解除封鎖] 鍵，然後按下 [重新搜尋] 鍵，以搜尋印表機。

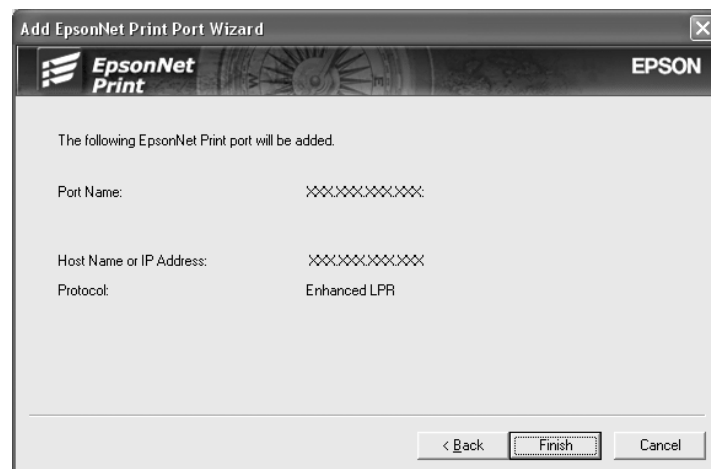
3. 從清單中選擇 [手動設定]，然後按下 [下一步] 鍵。



4. 輸入印表機名稱，連接埠名稱會自動輸入至 連接埠名稱 欄位中。然後按下 [下一步] 鍵。



5. 確認您想設定的印表機連接埠資訊，然後按下 [完成] 鍵。



項目	說明
The port Information	顯示下列項目： - Port Name - Host Name or IP Address - Protocol
Finish button	將連接埠資訊登錄至系統中，並關閉 新增 EpsonNet Print 連接埠精靈。
Back button	回到印表機清單視窗。
Cancel button	關閉 新增 EpsonNet Print 連接埠精靈。

您的電腦上已建立新的印表機連接埠。如要安裝印表機驅動程式，請參考 第48頁 “安裝印表機驅動程式”。

安裝印表機驅動程式

安裝印表機所附的印表機驅動程式。

附註：

以上步驟中的某些按鍵可能因作業系統不同而有些微差異。

1. 放入印表機內附的 Software Disc。
2. 若出現 Epson Install Navi 畫面，請予以關閉。
3. 在新增印表機 畫面中，按下 [從磁片安裝] 鍵。會出現 從磁片安裝 對話框。
4. 按下 [瀏覽] 鍵。
5. 選擇 CD/DVD 光碟機，然後雙擊適合您作業系統的資料夾。按下 [確定] 鍵。
6. 按下 從磁碟安裝 對話框中的 [確定] 鍵。
7. 選擇印表機的機型名稱，然後按下 [下一步] 鍵。

附註：

若 新增印表機精靈 對話框提示您選擇 [保留現有的驅動程式] 或 [置換現有的驅動程式]，請確定選擇 [置換現有的驅動程式] 選項鈕。按下 [下一步] 鍵。

8. 按下 [完成] 鍵，並依照螢幕上的操作說明完成安裝。

現在印表機已可準備進行點對點列印。若想設定印表機連接埠，請參考 第48頁 “設定印表機連接埠”。

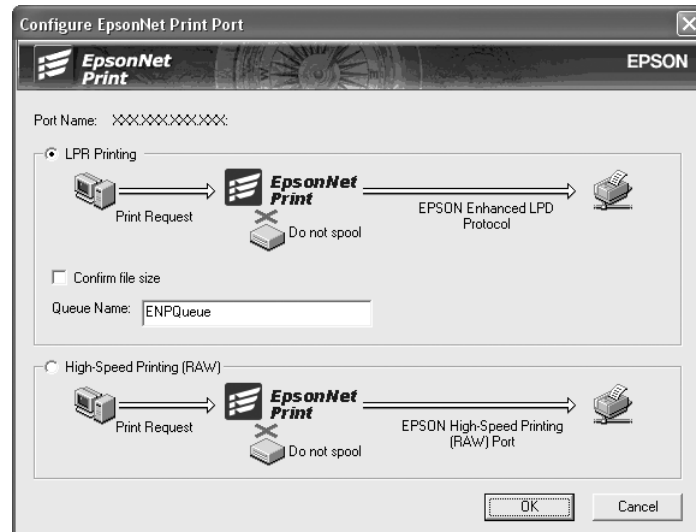
設定印表機連接埠

請依下列步驟設定印表機連接埠。列印速度會依您的選擇而有不同。

1. Windows 8/7/Vista/Server 2012/Server 2008：
開啓 [控制台]，然後點選 [檢視裝置和印表機] (Windows 8/7/Server 2012) 或 [印表機] (Windows Vista/Server 2008)。

在 Windows XP/Server 2003：
按下 [開始] 鍵，然後選擇 [印表機和傳真]。

2. 在目標印表機上按右鍵，然後點選 [內容]。
3. 點選 [連接埠] 標籤，然後按下 [設定連接埠] 鍵。
4. 為想要的連接埠進行適當的設定。



LPR enhanced printing：

選擇 [LPR Printing] 選項鈕，然後指定佇列名稱 (最多 32 個字元)。LPR enhanced printing 會將列印工作傳送至目標網路印表機，而不會暫存所有的列印資料。LPR enhanced printing 較 LPR standard printing 快速。

LPR standard printing：

選擇 [Confirm file size] 選項鈕，然後指定佇列名稱 (最多 32 個字元)。在傳送至目標網路印表機之前，會由電腦暫存列印資料。

附註：

當列印資料大小為 20 MB 或更大時，我們建議您使用 LPR enhanced printing。

High-speed printing：

選擇 [High-Speed Printing (RAW)] 選項鈕。Epson High-Speed printing 會將列印工作傳送至目標網路印表機，而不會暫存所有的列印資料。High-Speed printing 較其他兩種列印方法更為快速。

5. 按下 [確定] 鍵。

若印表機不支援 High-Speed printing，而您卻選擇 [High-Speed Printing (RAW)] 選項鈕，或您無法與印表機連線時，便會出現錯誤訊息。請依照訊息修正相關問題。

第 4 章

解決問題的方法

一般問題

無法設定網路界面或無法由網路進行列印

原因	如何解決
印表機或網路設定可能錯誤。	首先，請檢查您是否可依照 第53頁 “列印網路狀態表” 中所說明的方式列印狀態表。若您可列印狀態表，請檢查網路設定；否則，請將印表機控制面板的界面模式設定為 [Auto] 或 [Option]。

即使您已為電腦及印表機指定 IP 位址，仍無法列印

原因	如何解決
您以手動方式為電腦指定 IP 位址，但使用 Automatic Private IP Addressing (APIPA) 為印表機指定 IP 位址。	請為印表機指定與電腦屬於相同區段的 IP 位址。請使用 EpsonNet Config 及印表機的控制面板。

無法啟動 EpsonNet Config

原因	如何解決
您於安裝 EpsonNet Config 之後，新增或刪除通訊協定。	移除 EpsonNet Config，然後重新安裝。請參考 第37頁 “安裝 EpsonNet Config”。

啟動 EpsonNet Config 時，畫面上顯示 EpsonNet Config cannot be used because no network is installed 的訊息

原因	如何解決
電腦上未安裝 TCP/IP 及 IPX/SPX。	請安裝 TCP/IP 或 IPX/SPX 通訊協定。

原因	如何解決
TCP/IP 已安裝於電腦上，但未正確設定其 IP 位址。	請為電腦設定正確的 IP 位址。

傳送設定至網路界面時，畫面上顯示 Could not complete communicating configuration data 的訊息

原因	如何解決
在使用撥接路由器時可能會發生這種情況。	<p>從安裝 EpsonNet Config 的電腦執行 Command Prompt，然後輸入下列指令：</p> <p>格式：>ROUTE_ADD_網路界面的 IP 位址_電腦的 IP 位址 (底線表示一個空白)</p> <p>範例：>ROUTE ADD 192.168.192.168 22.33.44.55。</p>

無法開啓 EpsonNet Config with Web Browser

原因	如何解決
您尚未為網路界面設定 IP 位址。	請使用 Windows 或 Macintosh 版的 EpsonNet Config，以及印表機的控制面板，為網路界面設定 IP 位址。您可以在狀態表中檢查 IP 位址。請參考 EpsonNet Config 進階使用說明。

在 EpsonNet Config 對話框中未出現機型名稱及 IP 位址

原因	如何解決
若未設定有效的 IP 位址，可能不會出現上述對話框中所顯示的項目。	<p>設定有效的 IP 位址。</p> <p>從 View (檢視) 功能表中選擇 [重新整理]，以重新整理狀態。</p> <p>增加逾時前的時間長度。欲完成此項設定，請從 Tool (工具) 功能表中選擇 [選項]，然後選擇 [逾時]。請注意，此項設定可能導致 EpsonNet Config 執行較慢。</p>

列印網路狀態表

在您開始設定網路界面之前，請先列印包含重要資訊的網路狀態表，例如目前設定及網路界面的 MAC 位址。

若想列印網路狀態表，請依下列步驟進行操作。

附註：

若您的印表機沒有液晶面板，則無法使用下列步驟列印狀態表。請參考進階使用說明，以瞭解如何列印狀態表。

1. 按一下印表機控制面板上的 [向右] 鍵，以進入 SelecType 模式。液晶面板會顯示 Information Menu (資訊功能表)。
2. 按下 [向右] 鍵。
3. 按下 [向下] 鍵，直到液晶面板上出現 Network Status Sheet 為止。
4. 最後按下 [向右] 鍵，以列印網路狀態表。

附註：

- 您無法於下列情況列印狀態表：印表機已開始列印、離線，或尚未準備好可列印時。
- 請參考進階使用說明，以獲得更多關於印表機控制面板的資訊。

第 5 章

系統管理員的提示

使用印表機控制面板設定 IP 位址

在將印表機連接至網路上之後，您必須為網路界面設定 IP 位址。

若想從控制面板設定 IP 位址、子網路遮罩及預設閘道，請依下列步驟操作。

附註：

若您是使用無液晶面板的印表機機型，則無法使用下列步驟。

1. 開啓印表機的電源。
2. 按一下印表機控制面板上的 [向右] 鍵，以進入 SelecType 模式。液晶面板會顯示 Information Menu (資訊功能表)。
3. 按下 [向上] 或 [向下] 鍵，直到出現 Network Menu 為止。然後按下 [向右] 鍵。
4. 檢查是否出現 Network I/F = On。

若出現的是 Network I/F = Off，按下 [向右] 鍵，然後 [向上] 或 [向下] 鍵，變更爲 Network I/F = On。按兩下 [向右] 鍵、[向左] 鍵，然後按下 [向上] 或 [向下] 鍵選擇是 (未列印的資料被刪除)。然後按下 [向右] 鍵重新啓動印表機。

5. 按下 [向上] 或 [向下] 鍵，直到出現 Get IP Address = Auto (取得 IP 位址=自動) 爲止。按下 [向右] 鍵，然後 [向上] 或 [向下] 鍵，以變更爲 Get IP Address = Panel (取得 IP 位址=面板)。然後按下 [向右] 鍵。您可使用下列方法取得 IP 位址。
 - ❑ 在使用印表機的控制面板設定 IP 位址、子網路遮罩及預設閘道時，請選擇 Panel (面板)。
 - ❑ 在從 DHCP 伺服器取得 IP 位址時，選擇 Auto (自動)。每當重設印表機或開啓印表機時，就會從 DHCP 伺服器自動取得 IP 位址。
 - ❑ 在使用 arp/ping 命令設定 IP 位址時，選擇 FING。網路界面會使用 arp/ping 命令所設定的 IP 位址。在重設印表機或關閉印表機然後重新開啓時，就會出現設定值。

附註：

❑ 若使用 [自動]，網路上必須有正確設定的 DHCP 伺服器。請參考您作業系統的線上說明，以瞭解詳細的操作說明。

❑ 只有在使用 arp/ping 命令設定 IP 位址時，選擇 [PING]。

6. 按下 [向上] 或 [向下] 鍵選擇 IP = xxx.xxx.xxx.xxx。按下 [向右] 鍵。
7. 按下 [向上] 或 [向下] 鍵，直到出現想要的數值為止。然後按下 [向右] 鍵設定數值。

附註：

重複步驟 6 和 7，以設定 IP 位址、子網路遮罩及預設閘道。

8. 按兩下 [向左] 鍵以離開控制面板功能表。即顯示 是否要重新啓動以套用設定？ 畫面。
9. 按下 [向上] 或 [向下] 鍵選擇 是 (未列印的資料被刪除)。然後按下 [向右] 鍵重新啓動印表機。務必等待至液晶面板顯示 就緒 為止。

列印網路狀態表，以確認新的 IP 位址。

附註：

❑ 在使用 EpsonNet Config with Web Browser 之前，您必須先設定 IP 位址。

❑ 請參考進階使用說明，以獲得更多關於印表機控制面板設定值的資訊。

Network Menu

這些項目可用於在印表機的控制面板上進行網路設定。

項目	設定
Network I/F	On, Off
Get IPAddress	Panel, Auto, PING
IP	0.0.0.1 to 255.255.255.254
SM	0.0.0.0 to 255.255.255.255
GW	0.0.0.0 to 255.255.255.255
MS Network	On, Off
WSD	On, Off

項目	設定
LLTD	On, Off
Bonjour	On, Off
IPv6	On, Off
IPsec	On, Off
Pre-Shared Key	輸入預先共用金鑰 (20 個字元以內)。
IEEE802.1X	On, Off
Link Speed	Auto, 100 Full, 100 Half, 10 Full, 10 Half
Buffer Size	Normal, Maximum, Minimum

附註：

- 為啓動 Network Menu (網路功能表) 設定，您必須先關閉印表機五秒鐘以上，然後再將它重新開啓。或者您也可以如進階使用說明中的 Reset Menu (重置功能表) 說明，執行全部重置。
- 重設印表機會清除所有列印工作。在您重設印表機時，請確定 Ready (就緒) 燈號未閃爍。

使用 IPsec、存取控制及 IEEE 802.1X 功能確保通訊安全

本產品支援使用 IPsec 通訊協定及存取控制功能來確保資料通訊的安全。

	IPsec	存取控制
資料格式	加密資料	未加密資料
支援的作業系統	Windows 8/7/Vista	本產品支援的所有作業系統

IPsec 通訊協定

IPsec 通訊協定能將資料加密或驗證網路上的用戶端使用者，因此十分適合用來確保 IP 通訊的安全。若想使用此功能，請在印表機上使用 EpsonNet Config with Web Browser 完成必要的設定。另外也必須在網路的用戶端電腦上完成安全性設定。請參考 EpsonNet Config with Web Browser 的說明以瞭解詳情。

存取控制

存取控制功能可供您對印表機的網路存取設下限制。

- 限制只讓指定的用戶端使用者存取印表機
- 限制只讓印表機針對指定用途進行通訊 (例如讓管理員存取管理資訊)

若想使用此功能，請在印表機上使用 EpsonNet Config with Web Browser 完成必要的設定。請參考 EpsonNet Config with Web Browser 的說明以瞭解詳情。

IEEE 802.1X

IEEE 802.1X 為標準的通訊協定，能在取得連線前，對用戶端使用者進行網路驗證。不論有線及無線網路，它都能提供有效的存取控制能力。

IEEE 802.1X 網路是由驗證伺服器 (RADIUS 伺服器) 與驗證器 (具備驗證功能的交換型集線器) 所組成。通過驗證伺服器與驗證器的驗證後，要求者 (印表機等裝置) 便可加入 IEEE 802.1X 網路。

若要透過 IEEE 802.1X 網路進行列印，在將印表機連線至 IEEE 802.1X 網路前，您必須先使用未連上 IEEE 802.1X 網路的電腦進行必要的網路設定。

1. 使用乙太網路線，將印表機連接至未連上網路的電腦。
2. 指派 IP 位址給印表機，並列印網路狀態表以確認 IP 位址。
3. 在電腦上啟動 EpsonNet Config with Web Browser 並匯入數位憑證，然後進行 IEEE 802.1X 設定及其他必要的設定。
4. 關閉印表機的電源，並中斷印表機與電腦的連線。
5. 將印表機連接至目的地 IEEE 802.1X 網路並開啓電源，接著列印網路狀態表以確認各項設定。

請參考 EpsonNet Config with Web Browser 的說明以瞭解詳情。

附錄 A

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		busybox-1.17.4
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